



Dart Aerospace Ltd.
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D3695-041
Job Sheet 207738



Part No: D3695-041

Job Qty: 1 pcs

Part Name: Slider Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/3/20

Job Tracking No:

Due Date: 3/5/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG-REV E IPP Rev:A new issue 08-03-27 DD verified by:ec IPP Rev:B 09-01-13 revC as per dwg DD verified by:ec IPP rev:C 10.11.29 as per dwg revD DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	3/5/20		0.00	0.95	Small Fab - 1		MAR 04 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	1 pcs	3/5/20		0.00	0.00	QC 5 - 10		DAS 40 8-80 MAR 05 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	Packaging 3-1 - Stock - B4B	1 pcs	3/5/20		0.00	0.00	Packaging 3 - 1 - B4B		



Container No: S260500



Part: D3695-041

Job No: 207738

Serial No/Batch: S260600

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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Date: 03/04/20

				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	ST506
				Packaging 3 - 5 - B4B	9-89
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 37 - B4B	
130	QC 21 - SA	1 pcs	3/5/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 100 - (Small Fab)

Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)

120 - (Identify as per dwg & Stock Location:_____)

130 - (QC21- Final Inspection - Work Order Release)

MAR 06 2020

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ST506 D3695-1	Slider	1 pcs (1 ea)	100-Small Fab - 1	F146206
ST506 D3695-3	Stopper	1 pcs (1 ea)	100-Small Fab - 1	F146207
ST052 D3801-1	Hand Retractable Spring Plunger	1 pcs (1 ea)	100-Small Fab - 1	S251778
ST297 MS21209-F1-20	Heli Coil	4 Ea (4 ea)	100-Small Fab - 1	S260053
ST295 MS21209-F625	Heli-Coil	1 Ea (1 ea)	100-Small Fab - 1	F108138
ST287 MS24693-C276	Screw	4 Ea (4 ea)	100-Small Fab - 1	S256371

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3695-1	1	1	0
	D3695-3	1	1	0
	D3801-1	1	25	0
	MS21209-F1-20	4	0	0
	MS21209-F625	1	22	0
	MS24693-C276	4	95	0

Part Specifications

Specifications could not be found.

Plex 3/3/20 2:54 PM Dart.lajeunesse.marie

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No.

Route update only

Job: _____ Part No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is		DEPARTMENT/PROCESS ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality							
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QSI042)					
Description Work Order Deviation				Disposition							
Completed By				Lead hand / Supervisor							
								QC / QA Coordinator			
Root Cause ☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors				FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread							
Other/Details:											